

POWER PULSE VALVES

integral pilot (external exhaust) threaded or Quick Mount connection

3/4 to 1 1/2

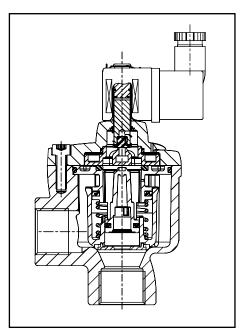
FEATURES

- The piston cartridge pulse valves are especially designed for dust collector service applications, combining high flow, long life and extremely fast opening and closing to produce reliable and economical operation
- The angle bodies and special piston cartridge result in unique operating features required for dust collector service applications
- The high quality polyacetal (POM) piston cartridge guarantees a long operating life and a large temperature range
- The design with Quick Mount connections eliminates the time consuming thread cutting and sealing resulting in maximum flexibility while the valve will be anchored to the pipes
- Built-in silencers reduce noise and prevent foreign particles from entering the valve
- The integral operators are provided with epoxy moulded F-class coils. Various optional waterproof and explosionproof solenoids for use in potentially explosive atmospheres (gas & dust) according to Directive ATEX 94/9/EC can be mounted on the same basic valve (see pages 49 to 57)
- The components satisfy all relevant EC directives

GENERAL

| Differential pressure (PS) | 0,3 - 8,5 bar [1 bar = 100kPa] |
|----------------------------|--------------------------------|
| Ambient temperature range | -20 to +85°C |

| fluid | temperature range (TS) | piston |
|-------------------|------------------------|------------------|
| air | -20 to +85°C | POM (polyacetal) |
| CONSTRUCTION | | |
| Body | Aluminium | |
| Bonnet | Aluminium | |
| Quick Mount clamp | | |
| Bolts | Steel | |
| Core tube | Stainless steel | |
| Core and plugnut | Stainless steel | |
| Core spring | Stainless steel | |
| Sealings & disc | NBR (nitrile) | |
| Piston/cartridge | POM (polyacetal) / N | IBR (nitrile) |
| Shading coil | Copper | · · · · |



ELECTRICAL CHARACTERISTICS

Standard voltagesDC (=) : 24V(Other voltages and 60 Hz on request)AC (~) : 24V - 115V - 230V / 50 Hz

IEC 335

3 x DIN 46244

| ſ | | n | ominal po | wer ratin | ambient | | | |
|---|-------------|--------|-----------------------|-----------|-------------|------------|--------------|--|
| | coil | inrush | rush holding hot/cold | | temperature | protection | | |
| | type | ~ ~ = | | = | range | protection | | |
| | | (VA) | (VA) | (W) | (W) | (°C) | | |
| , | CM22-FB | 14,5 | 11 | 6,3 | - | -20 to +85 | moulded IP65 | |
| | CM22-FI (1) | - | - | - | 15 / 22 | -20 10 +65 | | |

Spade plug (cable Ø 6 - 8 mm)

SPECIFICATIONS

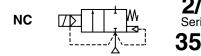
Coil insulation class

Connector specification

Connector

Electrical safety

| | orifice | | ow icient | | g pressure itial (bar) | ooil | type | cat | alogue | Ouisk Maunt |
|---------------------------------|----------|-----------|--------------|------------|---------------------------|-----------------|---------|-------------|-----------------------|-------------|
| pipe size | size | | (v | min. | max. (PS) air | con | туре | nı | Quick Mount clamps | |
| | (mm) | (m³/h) | (l/min) |] | ~/= | ~ | = (1) | standard | ATEX dust II3D | |
| (G*) - Threaded pipe connection | | | | | | | | | | |
| 3/4 | 20 | 14 | 233 | 0,3 | 8,5 | CM22-FB | CM22-FI | SC E353A811 | SCDU E353A811 | - |
| 1 | 25 | 23 | 383 | 0,3 | 8,5 | CM22-FB | CM22-FI | SC E353A821 | SCDU E353A821 | - |
| 1 1/2 | 40 | 46 | 768 | 0,3 | 8,5 | CM22-FB | CM22-FI | SC E353A831 | SCDU E353A831 | - |
| (Ø) - Qui | ck Mount | connectio | on on inle | t | | | | | | |
| 3/4 | 20 | 14 | 233 | 0,3 | 8,5 | CM22-FB | CM22-FI | SC S353A811 | SCDU S353A811 | C117-281 |
| 1 | 25 | 23 | 383 | 0,3 | 8,5 | CM22-FB | CM22-FI | SC S353A821 | SCDU S353A821 | C117-282 |
| 1 1/2 | 40 | 46 | 768 | 0,3 | 8,5 | CM22-FB | CM22-FI | SC S353A831 | SCDU S353A831 | C117-290 |
| (Ø) - Qui | ck Mount | connectio | on on inle | t & Outlet | t | | | | | |
| 3/4 | 20 | 14 | 233 | 0,3 | 8,5 | CM22-FB | CM22-FI | SC S353A711 | SCDU S353A711 | C117-281 |
| 1 | 25 | 23 | 383 | 0,3 | 8,5 | CM22-FB | CM22-FI | SC S353A721 | SCDU S353A721 | C117-282 |
| 1 1/2 | 40 | 46 | 768 | 0,3 | 8,5 | CM22-FB CM22-FI | | SC S353A731 | SCDU S353A731 | C117-290 |





X003-5

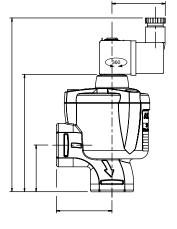


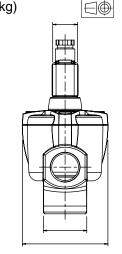
- Waterproof enclosure with embedded screw terminal coil according to protection class IP67, CEE 10.
- Explosionproof solenoids for hazardous locations according to "ATEX" and national standards.
- Explosionproof and watertight solenoids according to "NEMA" standards.
- Plug with visual indication and/or peak voltage suppression.
- Electronic timer.

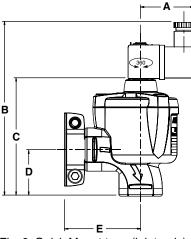
INSTALLATION

- The valves can be mounted in any position without affecting operation.
- Pipe connection identifiers are: G*= combination thread according to ISO 228/1 and ISO 7/1 or Ø for Quick Mount.
- For Quick Mount types tightness is achieved by the O-ring sealing on the pipes (3/4"=Ø26,4 to 27,4 and 1"=Ø33,2 to 34,2 and 1 1/2"=Ø47,8 to 48,8) according to ISO 4200.
- Other pipe threads are available on request.
- Installation/maintenance instructions are included with each valve.
- Spare parts kit and replacement coils are available.

DIMENSIONS (mm), WEIGHT (kg)







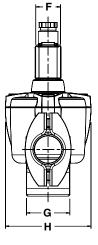


Fig. 1: Threaded type

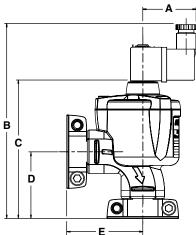


Fig. 3: Quick Mount type (inlet & outlet)

| catalogue number | Α | в | с | D | Е | F | G | н | weight (1) | (C) |
|------------------|----|-----|-----|-----|----|----|----|-----|------------|-------|
| SC(DU) E353A811 | 48 | 156 | 106 | 42 | 50 | 22 | 39 | 77 | 0,52 | Fig.1 |
| SC(DU) E353A821 | 48 | 162 | 112 | 51 | 62 | 22 | 46 | 77 | 0,63 | Fig.1 |
| SC(DU) E353A831 | 48 | 191 | 141 | 60 | 71 | 22 | 62 | 112 | 1,17 | Fig.1 |
| SC(DU) S353A811 | 48 | 156 | 106 | 42 | 70 | 22 | 39 | 77 | 0,60 | Fig.2 |
| SC(DU) S353A821 | 48 | 162 | 112 | 51 | 83 | 22 | 46 | 77 | 0,69 | Fig.2 |
| SC(DU) S353A831 | 48 | 191 | 141 | 60 | 97 | 22 | 62 | 112 | 1,37 | Fig.2 |
| SC(DU) S353A711 | 48 | 176 | 126 | 62 | 70 | 22 | 39 | 77 | 0,68 | Fig.3 |
| SC(DU) S353A721 | 48 | 183 | 133 | 71 | 83 | 22 | 46 | 77 | 0,80 | Fig.3 |
| SC(DU) S353A731 | 48 | 217 | 167 | 80. | 97 | 22 | 62 | 112 | 1,58 | Fig.3 |

(1) incl. coil and connector (C) construction type

All leaflets are available on: www.asconumatics.eu

Fig. 2: Quick Mount type (inlet only)



PULSE VALVES ASCO[™] single stage, integral pilot threaded body or compression fitting single stage, integral pilot

3/4 to 1

FEATURES

- The diaphragm pulse valves are especially designed for dust collector service applications, combining high flow, long life and extremely fast opening and closing to produce reliable and economical operation
- The high flow, angle type bodies, springless construction, in combination with the special diaphragm assemblies give the unique operating features required for dust collector service applications
- Integral compression fittings for fast, easy, secure installation
- Built-in silencers reduce noise and prevent foreign particles from entering the valve
- The integral operators are provided with epoxy moulded F-class coils. Various optional waterproof and explosionproof solenoids for use in potentially explosive atmospheres (gas & dust) according to Directive ATEX 94/9/EC can be mounted on the same basic valve (see pages 49 to 57)
- The valves satisfy all relevant EC directives •

GENERAL

Differential pressure (PS) Ambient temperature range

0.35 - 8.5 bar [1 bar = 100kPa] -20 to +85°C

| fluids (*) | temperature range (TS) | diaphragm (*) |
|------------|------------------------|---------------|
| air | -20 to +85 °C | TPE |

MATERIALS IN CONTACT WITH FLUID

| (*) Ensure that the compatibility of the flucture | uids in contact with the materials is verified |
|---------------------------------------------------|------------------------------------------------|
| Body | Aluminium / Stainless steel 316L |
| Core tube | Stainless steel |
| Core and plugnut | Stainless steel |
| Core spring | Stainless steel |
| Sealings & disc | NBR (nitrile) |
| Diaphragm | TPE (thermoplastic polyester elastomer) |
| Shading coil | Copper |
| Coil insulation class | F |
| Connector | Spade plug (cable Ø 6 - 10 mm) |
| Connector specification | ISO 4400 |
| Electrical safety | IEC 335 |

ELECTRICAL CHARACTERISTICS

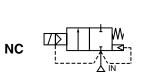
Standard voltages (Other voltages and 60 Hz on request) DC (=): 24V AC (~):24V - 115V - 230V / 50 Hz

| | | nominal po | wer ratings | operator | | | | |
|--------------|------|------------|--------------|-----------|------------|-----------|---------------------------|------------|
| coil type | | | holding ~ | | | | temperature range (TS) | protection |
| | (VA) | (VA) | (W) | (W) | (°C) | | | |
| CM6-FT | 34 | 15,6 | 6 | - | | IP65/IP67 | | |
| CM6-FT (1) | - | | | 14 / 20,8 | -20 to +85 | IP65/IP67 | | |
| CMXX-FT | 55 | 23 | 10,5 | - | -20 10 +65 | ATEX-NF | | |
| CMXX-FF | - | - | - | 14 / 19,7 | | ATEX-NF | | |

(1) Intermittent duty, Relative Duty Time is 10%. Max. on time is 1 min.

SPECIFICATIONS

| pipe | orifice | fic | | |) pressure tial (bar) | prefix optional solenoids | | | | catalogue | | | | | | | | | | | | | | | | | |
|------------|------------------------------|------------|----------|---------|--------------------------|---------------------------|---|---|------|-----------|----------------------|----------|-----|--|--|--|--|--|--|--|-----|--|--|---|----------|---|---|
| size | size | coeff K | | | max. (PS) | | | | | | ทเ | umber | FPM | | | | | | | | | | | | | | |
| | | | v | min. | air (*) | | | | ATEX | | | | | | | | | | | | | | | | | | |
| G | (mm) | (m³/h) | (l/min) | | ~/= | SC WP SCDU WP(T)DU NF | | | | aluminium | stainless steel 316L | | | | | | | | | | | | | | | | |
| G - Thre | G - Threaded pipe connection | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3/4 | 24 | 14 | 233 | 0.05 | 0.5 | • | | | | • | G353A043 | G353A132 | V | | | | | | | | | | | | | | |
| 1 | 27 | 17 | 283 | 0,35 | 8,5 | • | • | • | • | • | G353A044 | G353A133 | V | | | | | | | | | | | | | | |
| Ø - Com | pression | fitting p | oipe cor | nection | | | | | | | | | | | | | | | | | | | | | | | |
| 3/4 | 24 | 14 | 233 | 0.05 | 0.5 | • | | | | | | | | | | | | | | | • • | | | • | G353-052 | - | V |
| 1 | 27 | 17 | 283 | 0,35 | 8,5 | • | - | - | | • | G353-053 | - | V | | | | | | | | | | | | | | |
| • : Availa | ble feature | | , | | | | | | | | | | | | | | | | | | | | | | | | |







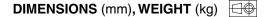
IN

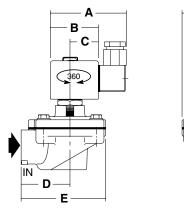


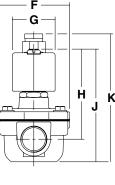
- Waterproof enclosure with embedded screw terminal coil according to protection class IP67, CEE 10
- Explosionproof solenoids for hazarous locations according to ATEX and national standards
- IECEx certification
- · Compliance with "UL" standards
- · Plug with visual indication and/or peak voltage suppression
- Electronic timer
- Valves can also be supplied with FPM (fluoroelastomer) diaphragms and seals. Use the appropriate optional suffix letter for identification

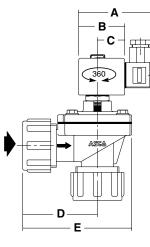
INSTALLATION

- · The valves can be mounted in any position without affecting operation
- Threaded pipe connection is G (ISO 228/1) or compression fitting
- · For compression fitting types tightness is achieved by the compressed gasket on the blow tube
- The use of the rubber gaskets as sealing members will allow a slight misalignment in piping when using compression fittings
- Other pipe threads are available on request
- Installation/maintenance instructions are included with each valve
- Spare parts kits and replacement coils are available









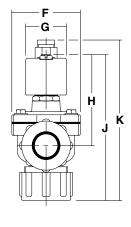


Fig. 1: Threaded pipe connection - aluminium

Fig. 2: Compression type fitting - aluminium

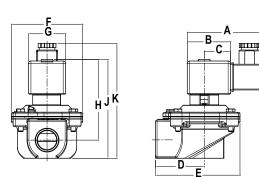


Fig. 3: Threaded pipe connection - stainless steel

| catalogue number | A | В | с | D | E | F | G | н | J | к | weight (1) | (C) |
|----------------------------------------------------|----|----|----|----|-----|----|----|----|-----|-----|------------|--------|
| SC(DU)G353A043 | 75 | 45 | 27 | 51 | 89 | 75 | 39 | 92 | 113 | 130 | 0,70 | Fig. 1 |
| SC(DU)G353A044 | 75 | 45 | 27 | 51 | 89 | 75 | 39 | 92 | 113 | 130 | 0,65 | Fig. 1 |
| SC(DU)G353-052 | 75 | 45 | 27 | 81 | 125 | 75 | 39 | 92 | 175 | 195 | 0,85 | Fig. 2 |
| SC(DU)G353-053 | 75 | 45 | 27 | 81 | 125 | 75 | 39 | 92 | 175 | 195 | 0,90 | Fig. 2 |
| SC(DU)G353A132 | 75 | 45 | 27 | 51 | 89 | 75 | 39 | 92 | 113 | 130 | 1,30 | Fig. 3 |
| SC(DU)G353A133 | 75 | 45 | 27 | 51 | 89 | 75 | 39 | 92 | 113 | 130 | 1,20 | Fig. 3 |
| (1) Incl. coil and connector (C) Construction type | | | | | | | | | | | | |

All leaflets are available on: www.asconumatics.eu



PULSE VALVES dual stage, integral pilot threaded body 1 1/2 to 3 or

compression fitting Ø 1 1/2

FEATURES

- The diaphragm pulse valves are especially designed for dust collector service applications, combining high flow, long life and extremely fast opening and closing to produce reliable and economical operation
- Integral compression fittings for fast, easy, secure installation
- The high quality diaphragms are reinforced and wear resistant to guarantee a long operating life, even under harsh conditions
- The integral operators are provided with epoxy moulded F-class coils. Various
 optional waterproof and explosionproof solenoids for use in potentially explosive
 atmospheres (gas & dust) according to Directive ATEX 94/9/EC can be mounted
 on the same basic valve (see pages 49 to 57)
- The valves satisfy all relevant EC directives

GENERAL

| Differential p | ressure (PS) |
|-----------------------|----------------|
| Ambient tem | perature range |

0,35 - 8,5 bar [1 bar = 100kPa] -20 to +85°C

| fluids (*) | temperature range (TS) | diaphragm (*) |
|------------|------------------------|---------------|
| Luft | -20 to +85 °C | CR |

MATERIALS IN CONTACT WITH FLUID

(*) Ensure that the compatibility of the fluids in contact with the materials is verified

| (·) = | |
|-------------------------|----------------------------------|
| Body | Aluminium / Stainless steel 316L |
| Core tube | Stainless steel |
| Core and plugnut | Stainless steel |
| Core spring | Stainless steel |
| Sealings & disc | NBR (nitrile) |
| Diaphragm | CR (chloroprene) |
| Shading coil | Copper |
| Coil insulation class | F |
| Connector | Spade plug (cable Ø 6 - 10 mm) |
| Connector specification | ISO 4400 |
| Electrical safety | IEC 335 |
| | |

ELECTRICAL CHARACTERISTICS

Standard voltages
(Other voltages and 60 Hz on request)DC (=): 24V
AC (~):24V - 115V - 230V / 50 Hz

| | | nominal po | wer rating | operator | | | |
|------------|--------------|---------------|------------|-----------|-------------|-----------|------------|
| coil | inrush | nrush holding | | hot/cold | temperature | | |
| type | ~ | | | ~ = | | = | range (TS) |
| | (VA) (VA) (W | | | | (°C) | | |
| CM6-FT | 34 | 15,6 | 6 | - | | IP65/IP67 | |
| CM6-FT (1) | - | | | 14 / 20,8 | -20 to +85 | IP65/IP67 | |
| CMXX-FT | 55 | 23 | 10,5 | - | -20 10 +65 | ATEX-NF | |
| CMXX-FF | - | - | - | 14 / 19,7 | | ATEX-NF | |

(1) Intermittent duty, Relative Duty Time is 10%. Max. on time is 1 min.

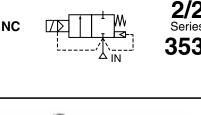
SPECIFICATIONS

| pipe | orifice size | flow | | | g pressure Itial (bar) | | prefix | optional se | olenoids | | cat | aloque | |
|----------|-----------------|-----------|------------------|-------------|---------------------------|-----------|--------|-------------|----------|----|-------------------------|-------------------------|-------|
| size | | | oefficient Kv | coefficient | | max. (PS) | | | | | | n n | umber |
| | | | LV | min. | air (*) | | | | ATEX | | | | |
| G | (mm) | (m³/h) | (l/min) | 1 | ~/= | SC | WP | SCDU | WP(T)DU | NF | aluminium | stainless steel 316L | _ |
| G - Thre | aded pip | e conne | ction | | | | | | | | | | |
| 1 1/2 | 52 | 44 | 733 | 0,35 | 8,5 | • | • | • | • | • | G353A047 | G353A134 ⁽¹⁾ | V |
| 2 | 66 | 77 | 1290 | 0,35 | 8,5 | • | • | • | • | • | G353A050 | - | V |
| 2 1/2 | 66 | 92 | 1540 | 0,35 | 8,5 | • | • | • | • | • | G353A051 | - | V |
| 3 | 76 | 170 | 2833 | 1 | 6 | • | • | • | • | • | G353.060 ⁽¹⁾ | - | V |
| Ø - Com | pression | fitting p | pipe con | nection | | | | | | | | | 1 |
| 1 1/2 | 52 | 44 | 733 | 0.35 | 8,5 | • | • | • | | • | G353A065 ⁽²⁾ | - | V |

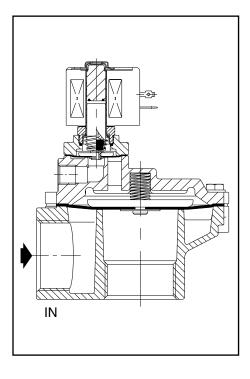
• : Available feature

(1) Contains spring above the main diaphragm

(2) Threaded pipe connection is external (male thread)









- Waterproof enclosure with embedded screw terminal coil according to protection class IP67, CEE 10
- Explosionproof solenoids for hazardous locations according to ATEX and national standards
- IECEx certification
- Hose connection executions (3" only)
- Compliance with "UL" standards
- Plug with visual indication and/or peak voltage suppression
- Electronic timer
- Valves can also be supplied with FPM (fluoroelastomer) diaphragms and seals. Use the appropriate optional suffix letter for identification

INSTALLATION

- The valves can be mounted in any position without affecting operation
- Threaded pipe connection is G (ISO 228/1) or compression fitting
- · For compression fitting types tightness is achieved by the compressed gasket on the blow tube
- The use of the rubber gaskets as sealing members will allow a slight misalignment in piping when using compression fittings
- · Other pipe threads are available on request
- · Installation/maintenance instructions are included with each valve
- Spare parts kits and replacement coils are available

DIMENSIONS (mm), WEIGHT (kg)

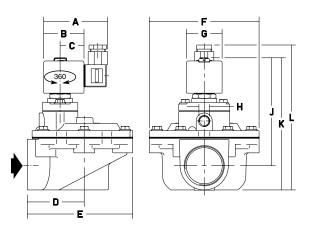


Fig. 1: Threaded pipe connection - aluminium

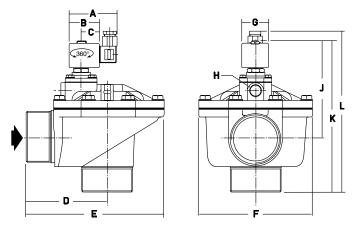


Fig. 3: External threaded type - aluminium

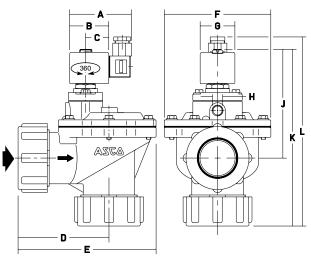


Fig. 2 Compression type fitting - aluminium

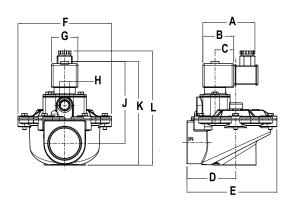


Fig. 4: Threaded pipe connection - stainless steel

| catalogue number | A | В | с | D | E | F | G | н | J | к | L | weight (1) | (C) |
|---------------------------------------------------|----|----|----|-----|-----|-----|----|-------|-----|-----|-----|------------|--------|
| SC(DU)G353A047 | 80 | 50 | 30 | 71 | 130 | 136 | 45 | G 3/8 | 131 | 161 | 178 | 1,4 | Fig. 1 |
| SC(DU)G353A050 | 80 | 50 | 30 | 95 | 168 | 165 | 45 | G 3/4 | 165 | 210 | 227 | 2,9 | Fig. 1 |
| SC(DU) G353-051 | 80 | 50 | 30 | 95 | 168 | 165 | 45 | G 3/4 | 165 | 210 | 227 | 2,6 | Fig. 1 |
| SC(DU) G353-060 | 80 | 50 | 30 | 143 | 240 | 192 | 45 | G 1/2 | 165 | 258 | 275 | 4,1 | Fig. 2 |
| SC(DU)G353A065 | 80 | 50 | 30 | 117 | 177 | 136 | 45 | G 3/8 | 131 | 225 | 242 | 1,75 | Fig. 3 |
| SC(DU)G353A134 | 80 | 50 | 30 | 71 | 130 | 136 | 45 | G 3/8 | 131 | 161 | 178 | 2,5 | Fig. 4 |
| 1) Incl. coil and connector (C) Construction type | | | | | | | | | | | | | |

All leaflets are available on: www.asconumatics.eu



POWER PULSE TANK SYSTEM (Ø160)

integral pilot

1

FEATURES

- Power Pulse Tank System using aluminium profile and end covers with CE approval according to Directive 97/23/EC for Pressure Equipment
- Full immersed valve system with special springless piston/diaphragm design offers highest peak pressure and best flow performance operating features required for dust collector applications
- The high quality TPE piston/diaphragm guarantees a long operating life and a large temperature range
- Possibility to apply different combinations of pitch distances and upto 24 valves
- Easy to connect to other tank systems. Service connections for different accessories such as: filter regulator, pressure gauge, safety valve and automatic/manual drain valve
- Several blow pipe connections available, such as: Quick Mount, push-in, hose or threaded
- Built-in silencers reduce the noise and prevent foreign particles from entering the valve
- The integral operators are provided with epoxy moulded F-class coils. Various optional waterproof and explosionproof solenoids for use in potentially explosive atmospheres (gas & dust) according to Directive ATEX 94/9/EC can be mounted on the same basic valve (see pages 49 to 57)

GENERAL

Differential pressure (PS) Ambient temperature range 0,3 to 8,5 bar [1 bar = 100 kPa] -20°C to +85°C

Tank System

volume recommended min. tank volume min. pitch distance maximum length min. pulse time

0,20 dm³ per cm tank 10 dm³ (equals to 500 mm tank length) 120 mm 3000 mm 50 ms

| fluid | temperature range (TS) | piston/diaphragm |
|-------|------------------------|-----------------------------------------|
| air | -20 to +100 °C | TPE (thermoplastic polyester elastomer) |

CONSTRUCTION

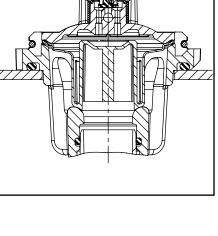
| Tank | Anodized aluminium |
|-------------------------|-----------------------------------------|
| Adapter/body | Aluminium |
| Clipring | Stainless steel |
| Clamps | Stainless steel |
| Bolts (clamps) | Stainless steel |
| Core tube | Stainless steel |
| Core and plugnut | Stainless steel |
| Core spring | Stainless steel |
| Sealings & disc | NBR (nitrile) |
| Piston/diaphragm | TPE (thermoplastic polyester elastomer) |
| Shading coil | Copper |
| Coil insulation class | F |
| Connector | Spade plug (cable Ø 6 - 8 mm) |
| Connector specification | 3 x DIN 46244 |
| Electrical safety | IEC 335 |

ELECTRICAL CHARACTERISTICS

| Standard voltages | DC (=) 24V |
|---------------------------------------|-------------------------------|
| (Other voltages and 60 Hz on request) | AC (~) 24V - 115V - 230V/50Hz |

| | nominal power ratings ambie | | | | | |
|-------------|-----------------------------|---------|-----|----------|-------------|--------------|
| coil | inrush | holding | | hot/cold | temperature | protection |
| type | ~ | ~ | | = | range | |
| | (VA) | (VA) | (W) | (W) | (°C) | |
| CM22-FT | 14,5 | 11 | 6,3 | - | -20 to +85 | moulded IP65 |
| CM22-F1 (1) | - | - | - | 15/22 | -20 to +85 | moulded IP65 |

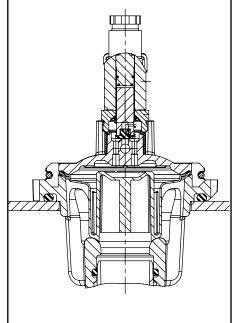
(1) Intermittent duty, Relative Duty Time is 10%. Max. on time 1 min.







NC



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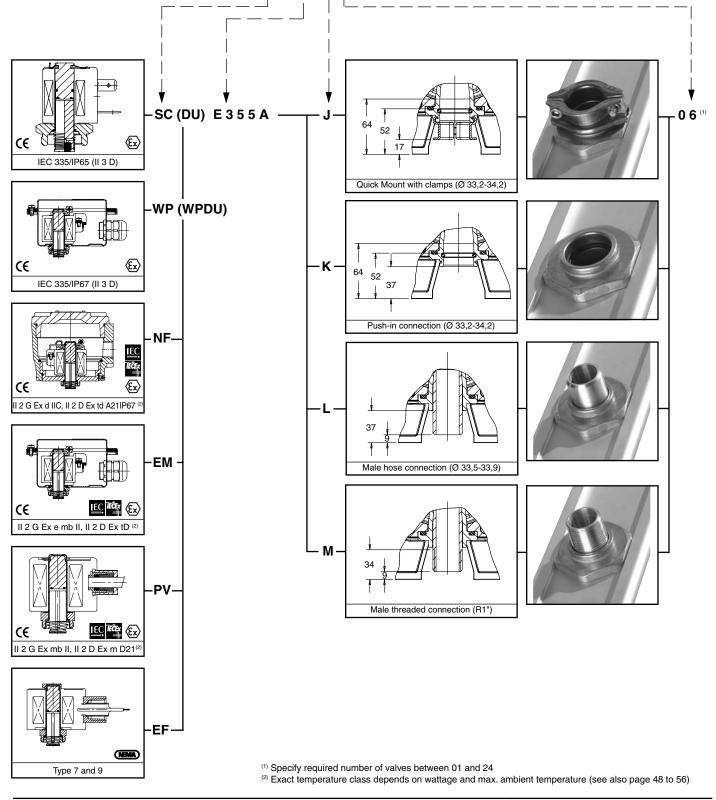




SPECIFICATIONS

| pipe | orifice | | ow | operating | pressure c (bar) | lifferential | | tune | |
|------|------------------|--------|---------|-----------|---------------------|--------------|---------|---------------------|-------|
| size | size coefficient | | | | um (PS) | con | type | catalogue number | |
| | | | | min. | a | air | | | |
| | (mm) | (m³/h) | (l/min) | | ~ | = | ~ | = | |
| 1" | 25 | 23 | 384 | 0,30 | 8,5 | 8,5 | CM22-FT | CM22-FI | E355A |

ORDERING INFORMATION - for example: SC E355A J 06 (Specify Voltage/Hz) + Dimension code (specified on next page)



All leaflets are available on: www.asconumatics.eu



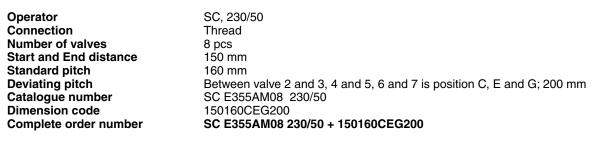
ORDERING INFORMATION DIMENSION CODE

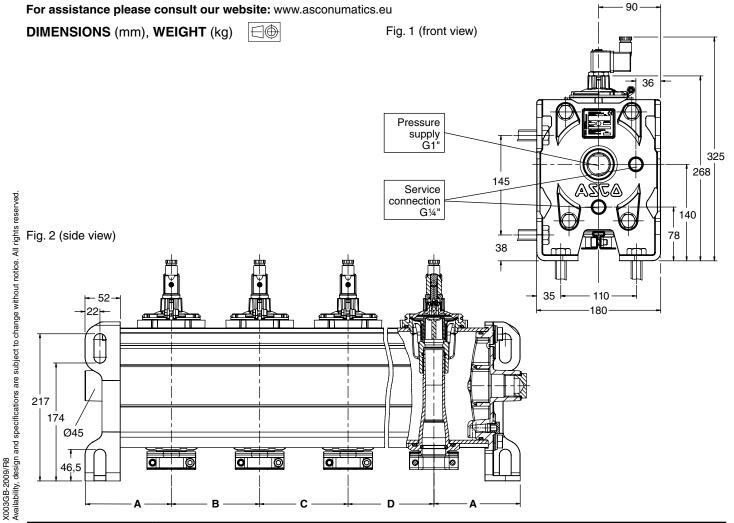
| Start distance | А | (min. 110 mm) |
|-----------------|-------|---------------|
| Standard pitch | B/C/D | (min. 120 mm) |
| Deviating pitch | B/C/D | (min. 120 mm) |
| End distance | Α | (min. 110 mm) |

Example I: Dimension code for a 4 valves tank system:

| Operator | SC, 24V/DC |
|------------------------|----------------------------------------------------------|
| Connection | Quick Mount |
| Number of valves | 4 pcs |
| Start and End distance | 110 mm |
| Standard pitch | 120 mm |
| Deviating pitch | Between valve 2 and 3 is position C (see fig. 2); 150 mm |
| Catalogue number | SC E355AJ04 24V/DC |
| Dimension code | 110120C150 |
| Complete order number | SC E355AJ04 24V/DC + 110120C150 |

Example II: Dimension code for a 8 valves tank system:







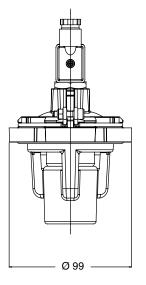
- Special customized executions
- Waterproof enclosures with embedded screw terminal coil according to protection class IP67, CEE 10
- Explosionproof solenoids for hazardous locations according to "ATEX" and national standards
- Explosionproof and watertight solenoids according to "NEMA" standards
- Separate Quick Mount clamps for outlet connection; kit number: C132-679

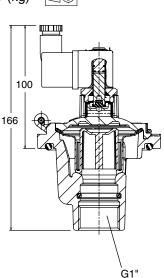
INSTALLATION

- Tank system can be mounted in any position using the standard brackets integrated in the end cap (M12 bolts recommended) without affecting operation
- Pipe connection identifier is: R = according to ISO 7/1, G = according to ISO 228/1 or Ø for other outlet connections
- For Quick Mount types tightness is achieved by the O-ring sealing on the pipe (1" = Ø33,2 to 34,2) according to ISO 4200
- Installation/maintenance instructions and declaration of conformity are included with each tank system
- Spare valves, spare parts kits and coils are available

SEPARATE / SPARE POWER PULSE VALVES

FEATURES - (same as for the tank system)DIMENSIONS (mm), WEIGHT (kg)







SPECIFICATIONS

| pipe size | standard catalogue catalogue number | ATEX dust II3D catalogue number | weight (1) | | | | | | | |
|--------------|--------------------------------------------|---------------------------------|------------|--|--|--|--|--|--|--|
| | (G) Female threaded connection (ISO 228/1) | | | | | | | | | |
| 1" | SC E353A237 | SCDU E353A237 | 0,558 | | | | | | | |

(1) = incl. coil and connector



TANK SYSTEM (Ø 6" - 8" - 10") integral pilot

1 - 1 1/2 - 2

FEATURES

- Immersion tank system using steel profile and welded end covers with CE approval according to Directive 87/404/EC
- Immersed valve system with special diaphragm design offers highest peak pressure and best flow performance operating features required for dust collector applications
- The high quality diaphragms are reinforced and wear resistant to guarantee a long operating life, even under harsh conditions
- · Possibility to apply different combinations of pitch distances
- Service connections for different accessories such as: filter regulator, pressure gauge, safety valve and automatic/manual drain valve
- Available with hose and threaded blow pipe connections
- The integral operators are provided with epoxy moulded F-class coils

GENERAL

| Differential pressure (PS) | 0,35 to 8 bar [1 bar = 100kPa] |
|----------------------------|--------------------------------|
| Ambient temperature range | -10 to +80°C |

| fluid | temperature range (TS) | seal materials |
|-------|------------------------|------------------|
| air | -10 to +80°C | CR (chloroprene) |

CONSTRUCTION

| Tank Bonnet Bolts Core tube Core and plugnut Spring Sealing & discs Diaphragm Shading coil Coil insulation class Connector | Steel, grey Aluminium Stainless steel Stainless steel Stainless steel NBR (nitrile) CR (chloroprene) Copper F Spade plug (cable Ø 6-10mm) |
|----------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Shading coil | Copper |

ELECTRICAL CHARACTERISTICS

| Standard voltages: | DC (=) : 24V - 48V; |
|---------------------------------------|-----------------------------------------|
| (Other voltages and 60 Hz on request) | AC (~) : 24V - 48V - 115V - 230V / 50Hz |

| | | no | minal po | wer ratin | | | | | |
|-----------|--------|----------------|----------|-----------|------------|--------------|---|------------|--|
| coil type | inrush | inrush holding | | | protection | | | | |
| con typ | Je | ~ | ~ ~ | | ~ = | | = | protection | |
| | | (VA) | (VA) | (W) | (W) | | | | |
| CMXX- | FT | 55 | 23 | 10,5 | - | moulded ID65 | | | |
| CMXX- | FT | - | - | - | 14 / 19,7 | moulded IP65 | | | |

SPECIFICATIONS

| pipe | orifice | ice flow coefficient | | - | g pressure ntial (bar) | | | |
|---------------|---------|----------------------|---------|------|---------------------------|-------------------------------|------------------------------|--|
| size | size | ĸ | (v | | max. (PS) | catalogue i | number | |
| | | | | min | air | | | |
| | (mm) | (m³/h) | (l/min) | | ~ / = | hose | threaded | |
| 6" Tank Syste | em | | | | | | | |
| 1" | 25 | 17 | 283 | 0,35 | 8 | SCG357AExx ^{(1) (2)} | SCG357AFxx (1) (2) | |
| 8" Tank Syste | em | | | | | | | |
| 1 1/2" | 40 | 46 | 768 | 0,35 | 8 | SCG357ANxx (1) (2) | SCG357AOxx ⁽¹⁾⁽²⁾ | |
| 10" Tank Sys | tem | | | | | | | |
| 2" | 66 | 77 | 1290 | 0,35 | 8 | SCG357AVxx (1) (2) | SCG357AWxx ⁽¹⁾⁽²⁾ | |

(1) Standard tank has round ends. For flat ends use suffix FE

(2) xx indicates the number of valves





deviating pitch

standard pitch

tank end type

no. of valves

catalogue no.

voltage

start & end dist.

ORDERING

Example: Dimension code for a 4 valves tank system:

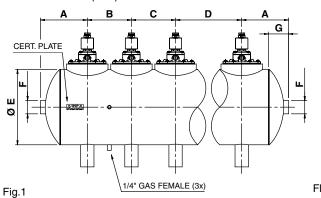
| Tank diameter |
|------------------------|
| Operator |
| Pipe size |
| Connection |
| Number of valves |
| Start and End distance |
| Standard pitch |
| Deviating pitch |
| |

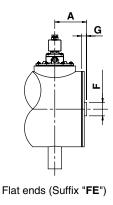
6" SC, 24V/DC 1" Hose (see fig. 1: Connection Type) 4 pcs 140 mm 180 mm Between valve no. 3 and no. 4 is position D (see fig. 1) 200 mm SCG357AE04 24V/DC 140180D200

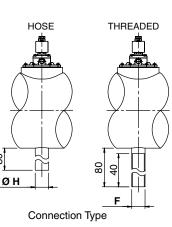
DIMENSIONS (mm)

Catalogue number

Dimension code







| tank diameter | fig. | A min. start distance | | B / C / D minimum pitch | | | A min. end distance | | F | G ØH | | øн |
|------------------|------|--------------------------|--------|----------------------------|--------|---------|------------------------|-------|----------|------|----|------|
| diameter | | (round) | (flat) | (round) | (flat) | (round) | (flat) | | | | | |
| 6" | | 140 | 105 | 120 | 120 | 140 | 105 | 168,3 | G 1" | 50 | 15 | 33,4 |
| 8" | 1 | 170 | 118 | 160 | 160 | 170 | 118 | 218,1 | G 1 1/2" | 70 | 18 | 48,3 |
| 10" | | 205 | 133 | 185 | 185 | 205 | 133 | 273,0 | G 2" | 90 | 18 | 48,3 |

(*) For standard tank (round ends) use no suffix, for flat ends use suffix FE

MOUNTING BRACKETS

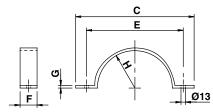
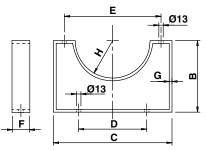


Fig.2 - Contra bracket

| tank diameter | fig. | с | ØE | F | G | н |
|------------------|------|-----|-----|----|---|-----|
| 6" | | 292 | 230 | 50 | 8 | 84 |
| 8" | 2 | 348 | 284 | 50 | 8 | 110 |
| 10" | | 424 | 350 | 50 | 8 | 136 |



8

Fig.3 - Bracket

| tank diameter | fig. | в | с | D | ØΕ | F | G | н |
|------------------|------|-----|-----|-----|-----|----|---|-----|
| 6" | | 170 | 292 | 150 | 230 | 50 | 8 | 84 |
| 8" | 3 | 210 | 348 | 200 | 284 | 50 | 8 | 110 |
| 10" | | 161 | 424 | 250 | 350 | 50 | 8 | 136 |

INSTALLATION

- Tank System can be mounted in any position. We can supply standard mounting brackets with each tank by specifying suffix MB behind the catalogue number (see figure 2 and 3)
- · Installation / maintenance instructions and declaration of conformity are included with each tank system
- Spare part kits and coils are available

ORDERING EXAMPLE TANK SYSTEM: SCG357AE 04 0 24 V/DC + 140 180 D200